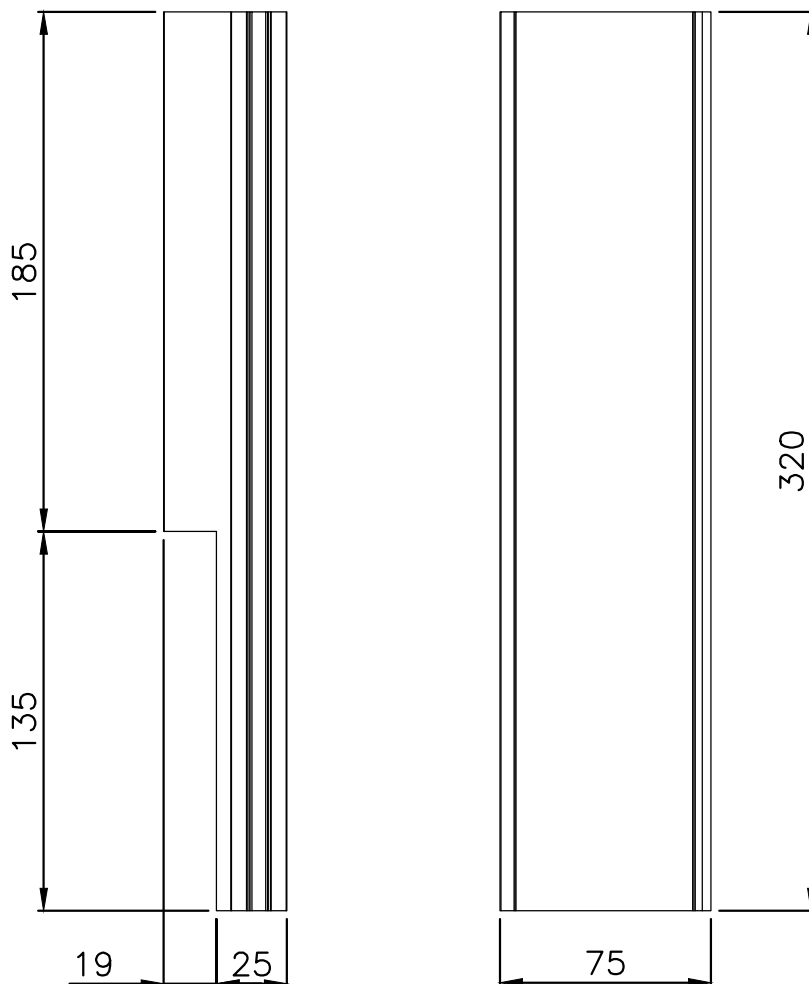





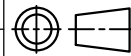


	N1	N2	N3
0.025			
0.05			
0.1			
0.2			
0.5			
1			
2			
5			
10			
20			
50			
100			

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)		QUALITY OF WELD JOINTS REF, RD 230 MEDIUM
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		



1. ALL DIMENSIONS ARE IN mm
2. REMOVE SHARP EDGES AND BURRS

				L=320	EXTRUSION REF 942-50202	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	

						PRODUCT	KMRC RS(3R) METRO CARS				
						REF DRG					
						MATERIAL					
						HEAT TREAT. SURFACE TREAT.	APPD	KCS	170417		
						TITLE	REVD				
							CHKD	SNH	170417		
							DRWN	KIRAN	170417		
							SCALE		SHEET OF	Wt.	
											
							DRG No.		942-50255		
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 BEM LIMITED NEW FRONTIERS. NEW DREAMS		ALT		